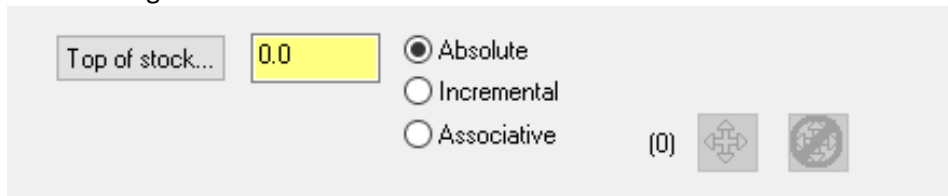


# Top of Stock

Sets the height of the material in Z.



Setting / Parameter	Affect
Chained Geometry Location	Will affect Top of Stock if Top of Stock is set to incremental
Clearance Value	No direct affect on Top of Stock. Can be affected by Top of Stock.
Retract Value	No direct affect on Top of Stock. Can be affected by Top of Stock.
Feed Plane Value	No direct affect on Top of Stock. Can be affected by Top of Stock.
Depth Value	No direct affect on Top of Stock.
Absolute setting	Top of Stock is set at a specific height relative to origin. The Top of Stock is at a fixed location and can only move if the origin is changed or modified.
Incremental setting	Top of Stock is a distance from the chained geometry. The Top of Stock will move if the chained geometry moves.
Associative setting	Top of Stock is a distance from a selected point in the file. The Top of Stock will change if the location of this point changes.