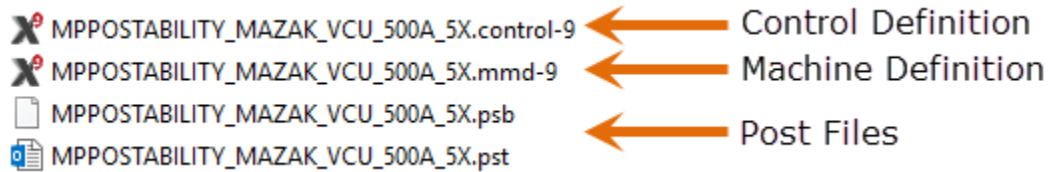# Post/Machine Installation

1. Save the emailed file and then change the folders extension from Z2G to ZIP.

2. The files in this folder can now be viewed with Windows default file extraction software. This example contains 4 files. These files are for a mill in X9.

- MPPOSTABILITY_MAZAK_VCU_500A_5X.control-9 ← Control Definition
- MPPOSTABILITY_MAZAK_VCU_500A_5X.mmd-9 ← Machine Definition
- MPPOSTABILITY_MAZAK_VCU_500A_5X.psb
- MPPOSTABILITY_MAZAK_VCU_500A_5X.pst ← Post Files

3. Copy the files in the renamed folder to Mastercams default locations.
The Control Definition and Machine Definition will both be copied into the same location.

C:\Users\Public\Documents\shared mcamx9\CNC_MACHINES

For different version of Mastercam, the 'shared mcamx9' portion of the path will change.
X7 = shared mcamx7
X8 = shared mcamx8
X9 = shared macmx9
Mastercam 2017 = shared Mcam2017

The PSB and PST files must both be copied into the same location for the post to work.

C:\Users\Public\Documents\shared mcamx9\mill\Posts

For different machine types, the 'mill' portion of the path will change.
mmd = mill = mill\Posts
lmd = lathe = lathe\Posts
rmd = router = router\Posts

4. Use 'Manage List' to add the machine to the machine list in Mastercam.